

PRESS COMMUNICATION – NOVEMBER 2017

FAUCHON L'hôtel***** Paris Joins The Leading Hotels of the World

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FAUCHON L'hôtel Paris, located at Place de la Madeleine in Paris and opening in the summer of 2018, has joined The Leading Hotels of the World, one of the largest and most prominent luxury hotel collections in the world.

"We are pleased to welcome FAUCHON L'hôtel Paris into The Leading Hotels of the World collection. FAUCHON, internationally known for its innovation, expertise, and prestige in epicurean delights, now brings its knowledge to the hotel industry. In addition to the exceptional location, FAUCHON L'hôtel Paris will provide guests with an incredibly personalized experience born from the art of living well and passion for gastronomy", notes Deniz Omurgonulsen, Vice President, Membership of The Leading Hotels of the World.

Situated on the legendary Place de la Madeleine, historical home of the brand since 1886, FAUCHON L'hôtel Paris is a property entirely infused with the Parisian spirit of joie de vivre. Located at the magical intersection of rue Saint-Honoré, the Opera, the Place de la Concorde and the Grands Magasins, the new hotel was designed by the architect, Richard Martinet, an icon in the creation and renovation of palaces and luxury hotels. The Haussmannian architecture of this prestigious building features a layout of 54 rooms and 11 suites, all with views over Paris, as well as a Carita spa.

FAUCHON L'hôtel Paris endeavors to provide its discerning clientele with the finest five-star hospitality offered by any hotel. The ambiance in the Maison FAUCHON will exceed every possible guest desire, anticipate every expectation, create incredibly personalized epicurean interactions like private dinners in the presence of one of the chefs Fauchon, offer ground breaking innovations like the customized FAUCHON "Gourmet Bar," and design private bespoke Parisian experiences to ensure every moment at FAUCHON L'hôtel Paris is one of pure pleasure.

Destined to be the ultimate rendez-vous for all of Paris, The Café FAUCHON with its offbeat and arty touch will embody the distinctive FAUCHON personality, it is a place to awaken the senses. The best of Parisian gastronomy is offered, in continuous service, from breakfast and lunch to teatime, gourmet Happy Hours, dinner, and through to late-night chic snacking. FAUCHON's team of talented artisans will continue to be at the forefront of patisserie and savory Parisian epicurean delights.

About FAUCHON L'hôtel Paris

The 5-star FAUCHON L'hôtel Paris is run by a joint-stock company co-ownedby the family holding company of Mr Ducros - the majority shareholder of FAUCHON SAS - and by Hôtels & Demeures ESPRIT DE FRANCE. Located at Place de la Madeleine, the historic home of the FAUCHON brand since 1886, the hotel will have 54 rooms including 11 suites, a restaurant with a capacity of 150 seats, a bar and a spa. In this project, Hôtels & Demeures ESPRIT DE FRANCE provides its hotel expertise and FAUCHON brings its gastronomy proficiency.

www.fauchonhotels.com - 11 place de la Madeleine (Paris 8)

About The Leading Hotels of the World, Ltd. (Leading Hotels)

Comprised of more than 375 hotels in over 75 countries, Leading Hotels is a collection of uncommon luxury hotels. Rooted in the locations in which they are found, members embody the very essence of their destination. Through varied styles of architecture and design and distinct cultural experiences enhanced by passionate people, the collection is for the curious traveler looking for their next discovery. Established in 1928 by several influential and forward-thinking European hoteliers, Leading Hotels has an eight-decade-long commitment to providing remarkable, authentic travel experiences. The company selects only hotels that meet its high standards for quality and distinctiveness, resulting in a curated portfolio of hotels united not by what makes them the same, but the details that make them different. Leaders Club is the company's exclusive two-tiered guest loyalty program, consisting of like-minded travelers seeking uncommon travel experiences. The program provides its members with personalized service and exclusive travel benefits to enhance their stays at any Leading Hotel around the world.

For more information visit: www.lhw.com Facebook at www.Facebook.com/LeadingHotels and Instagram @leadinghotelsoftheworld

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